

CHEMISTRY THAT MATTERS™



# PLASTIC FOOD PACKAGING AND ADVANCED RECYCLING SOLUTIONS

WEBINAR ON RECYCLED PLASTICS IN INDIA- PFND AI 03/12/2021

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# GLOBAL TRENDS TRANSFORM THE WAY WE LIVE AND WORK

THE WORLD IN  
**2050**

AROUND **9.7 BILLION PEOPLE** ARE  
EXPECTED TO BE LIVING ON OUR PLANET.

MEGATRENDS PUSHING INDUSTRIES TO FOCUS ON SUSTAINABLE SOLUTIONS FOR FUTURE



SOURCE: UNITED NATIONS REPORT

## WORLD WITH MANY CHALLENGES

CLIMATE CHANGE.

GREENER TRANSPORT. FRESHER FOOD.

BETTER HEALTH- & PERSONAL-CARE. CLEANER WATER.

CIRCULAR ECONOMY

PLASTIC WASTE RECYCLING. RENEWABLE FEEDSTOCK.

# A CHALLENGING CONTEXT



# TRUCIRCLE™ SOLUTIONS

## PORTFOLIO

### MECHANICALLY RECYCLED PRODUCTS



### CERTIFIED CIRCULAR PRODUCTS



### CERTIFIED RENEWABLE PRODUCTS



## SERVICES

### DESIGN FOR RECYCLABILITY



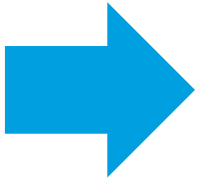
### CLOSED LOOP INITIATIVES



CLOSING THE LOOP AND CREATING A CIRCULAR ECONOMY FOR PLASTICS

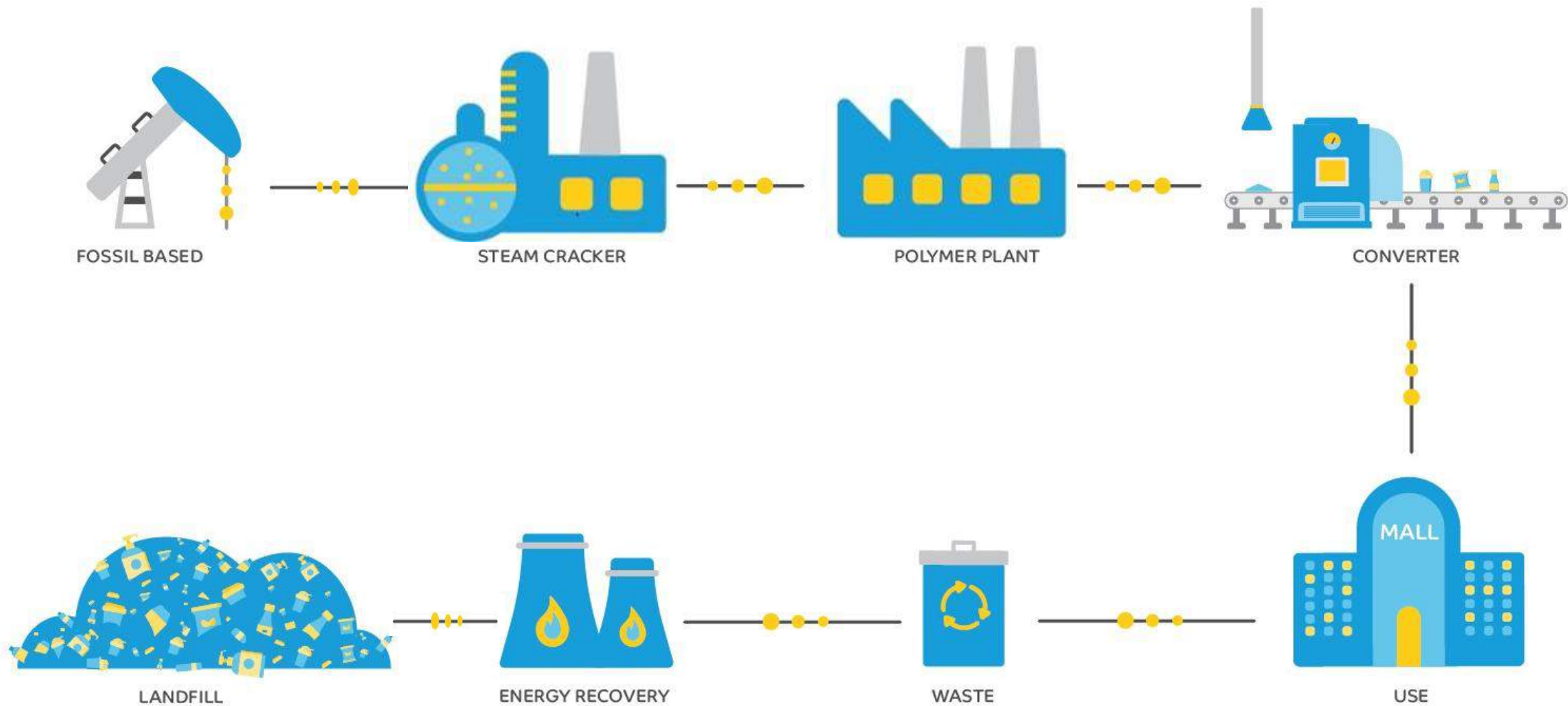
THINK OF ...

# PREVENTING PLASTIC PACKAGING



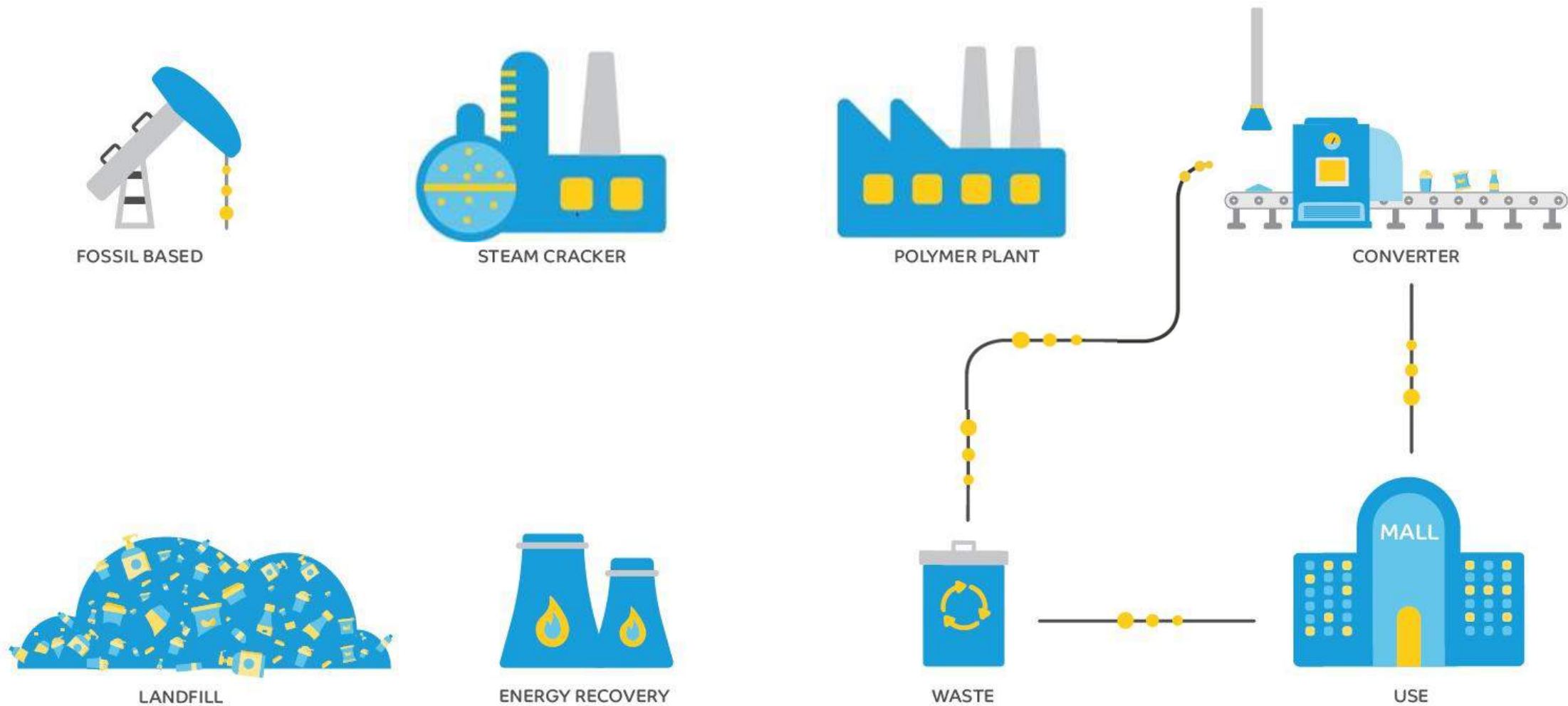
FROM BECOMING WASTE

# PLASTIC WASTE TO FEEDSTOCK FOR POLYMERS: FROM LINEAR TO CIRCULAR



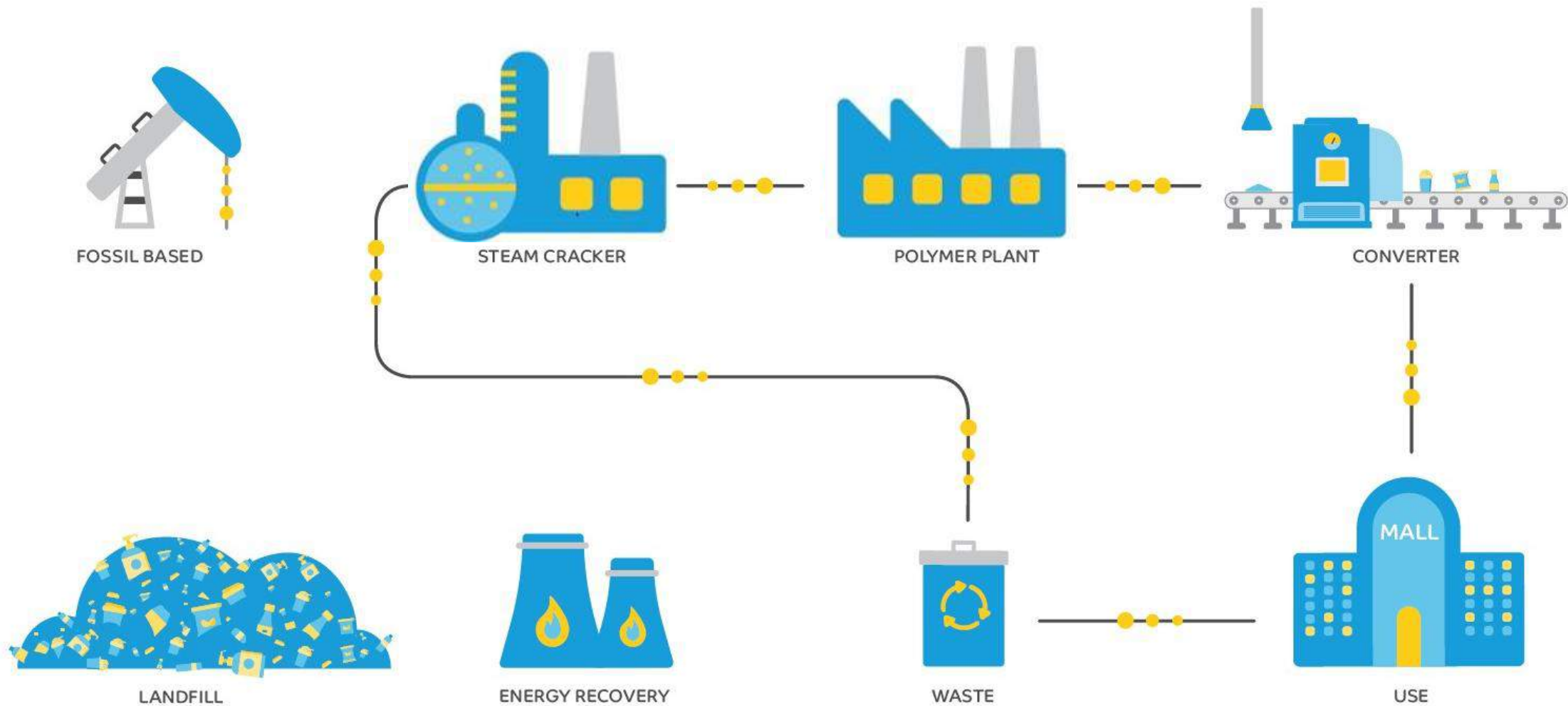
THE CURRENT MODEL CAUSES MOST OF OUR NATURAL RESOURCES TO END UP IN LANDFILL

# PLASTIC WASTE TO FEEDSTOCK FOR POLYMERS: FROM LINEAR TO CIRCULAR



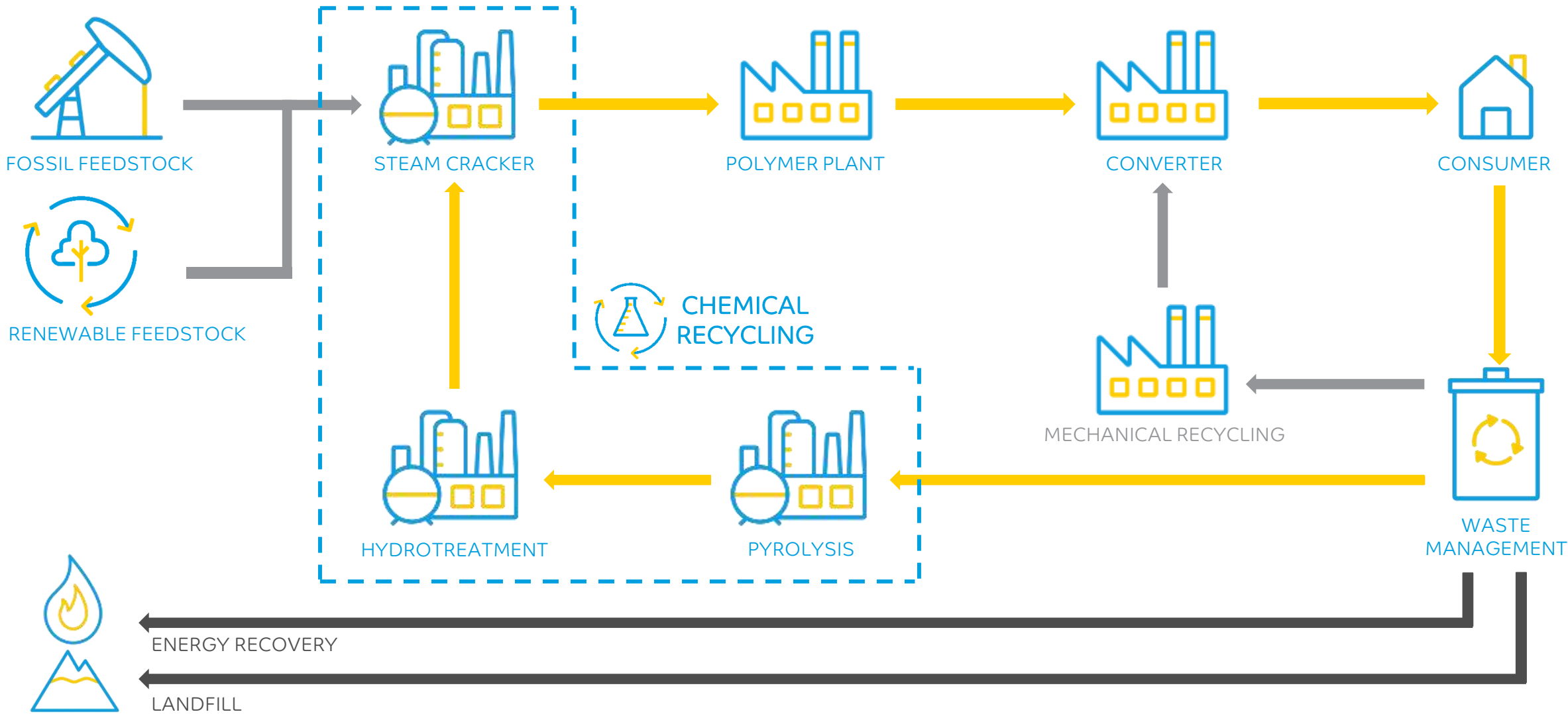
MECHANICAL RECYCLING IS CURRENTLY LIMITED BY PRODUCT PROPERTIES

# PLASTIC WASTE TO FEEDSTOCK FOR POLYMERS: FROM LINEAR TO CIRCULAR

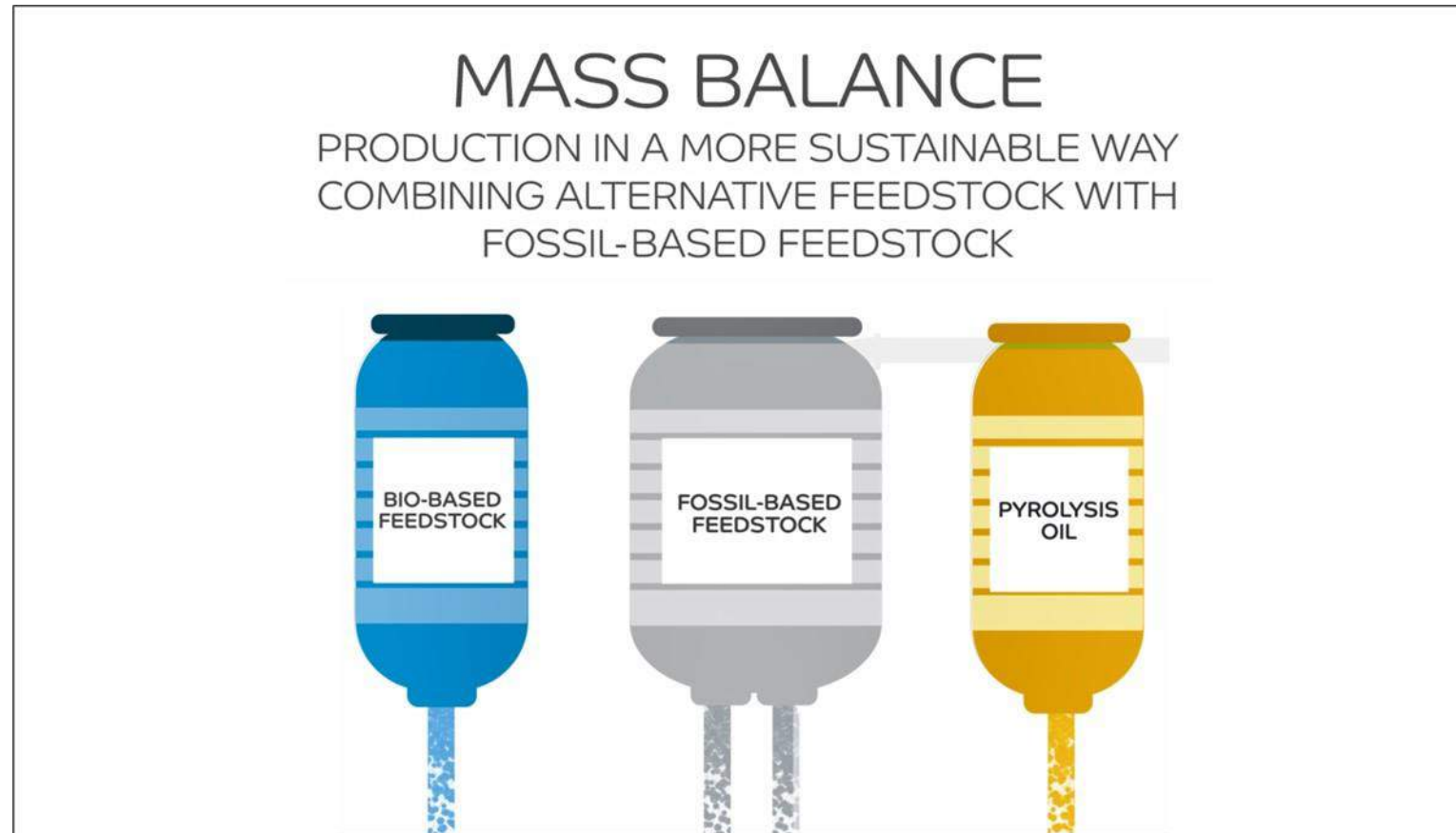


ADVANCED RECYCLING CREATES FEEDSTOCK FROM DIFFICULT-TO-RECYCLE PLASTICS

# UPSCALING NEW TECHNOLOGIES



## ACCEPTANCE OF THE MASS BALANCE CONCEPT IS A VITAL STEP



MASS BALANCE IS A SYSTEM WHERE THERE IS A CERTIFIED BALANCE BETWEEN THE AMOUNT OF 'INPUT MATERIAL' INTO A PROCESS AND THE AMOUNT OF 'OUTPUT MATERIAL' FROM THE PROCESS

## NO COMPROMISE ON PACKAGING SAFETY



## SABIC'S CERTIFIED CIRCULAR POLYMERS



### PURE AND SAFE

NO COMPROMISE ON PRODUCT PACKAGING PROPERTIES  
BIG WINDOW OF PACKAGING APPLICATIONS, INCLUDING F&B CONSUMER PACKAGING



### DROP-IN SOLUTION

IDENTICAL PRODUCT SPECIFICATIONS TO OUR CURRENT POLYOLFIN GRADE PORTFOLIO  
PROCESS NEW PACKAGING ON EXISTING EQUIPMENT WITHOUT MODIFICATIONS  
DOWN GAUGING OPPORTUNITIES (COMPARED TO MECHANICAL RECYCLING)



### TRULY RECYCLABLE

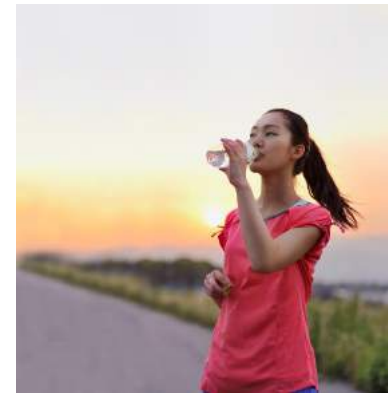
NO LIMITATIONS IN NUMBER OF RECYCLING STEPS



## A LONG HISTORY WITH QUALITY AS KEY

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- SABIC has proven track-record as high quality supplier of virgin polymers used in food contact applications.
- Compliance with the requirements of major global food contact regulations (EU, USA, China and Japan) is a key aspect.
- TRUCIRCLE™ renewable/circular polymers enable SABIC to offer polymers that also meet these stringent food contact requirements.
- Management Systems are in place to manage these products: Responsible Care RC14001, Good Manufacturing Practices, ISO9001, food contact compliance and continuous improvement programs.
- SABIC is well recognized for its customer and regulatory support activities to cover relevant technical, product safety and compliance aspects with very short lead times.



## STATEMENTS ON IDENTICAL CHEMISTRY

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- “Feedstock recycling” or “Conversion” is a type of chemical recycling
- The alternative feedstocks that SABIC uses are mixed with fossil based feedstocks in a fixed ratio, keeping the mixed feedstock within the specification of the original fossil based feedstock to ensure stability of the steam-cracking process.
- All chemicals generated in the steam cracking process undergo the normal physical and chemical separation and/or purification processes and are within their original quality specifications.
- The chemicals produced using feedstock recycling, including monomers for polyolefin production, maintain the original product performance characteristics and specific material qualities of their virgin counterparts, regardless of recycled content as feedstock.
- Feedstock recycling, and monomers obtained from this process, will remain out of the scope of the new to be published EU regulation on recycled plastic materials and articles intended to come into contact with foods.

<b>318BE</b>	
<b>DOCUMENT TYPES</b>  <input type="checkbox"/> Automotive standards declaration (1) <input type="checkbox"/> BSE declaration (1) <input type="checkbox"/> End of Life declaration (1) <input type="checkbox"/> Environmental declaration (1) <input type="checkbox"/> Food Contact Declaration (1) <input type="checkbox"/> Framework Directive Declaration (1) <input type="checkbox"/> General absence declaration (1) <input type="checkbox"/> Halogen declaration (1) <input type="checkbox"/> Heavy metals declaration (1) <input type="checkbox"/> Phthalates declaration (1) <input type="checkbox"/> REACH Declaration (1) <input type="checkbox"/> Safety Datasheet (6) <input type="checkbox"/> Safety declaration (1) <input type="checkbox"/> TDS (1) <input type="checkbox"/> Toy declaration (1)	
<b>LANGUAGES</b>	
<input type="checkbox"/>	

A photograph showing two men in a factory environment. The man on the left is wearing a yellow safety vest over a white shirt and a lanyard. The man on the right is wearing a dark suit, a white shirt, a tie, and glasses, also with a lanyard. They are both looking down at a tablet computer held by the man in the suit. In the foreground, there are several rows of clear plastic bottles on a conveyor belt. The background shows industrial machinery and equipment, slightly out of focus.

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# MASS BALANCE & CONSUMER INTERFACE



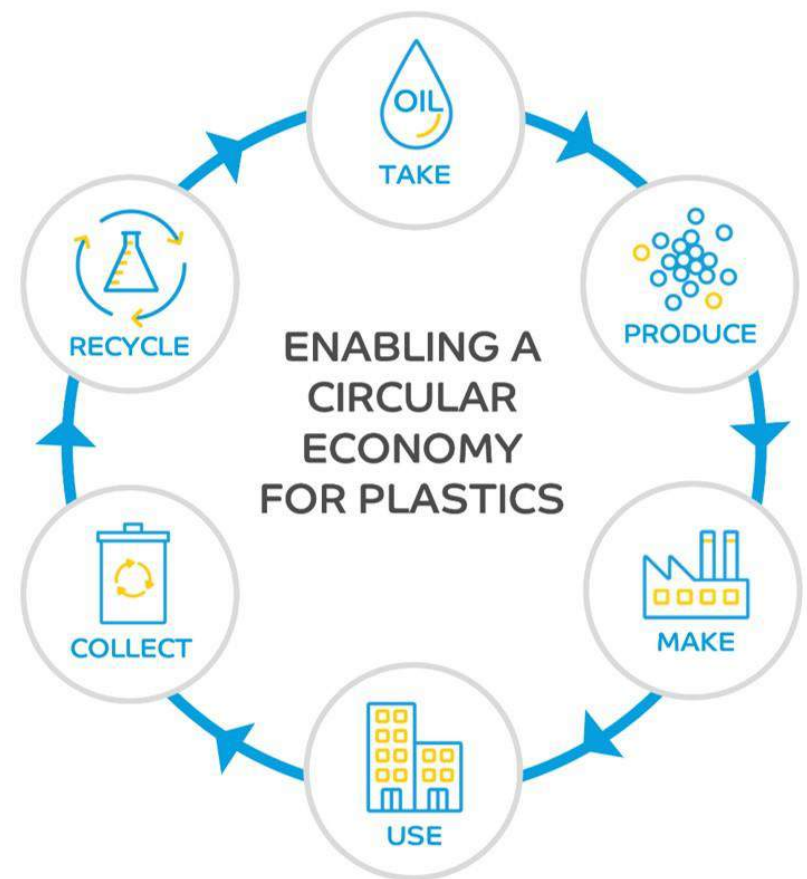
KNORR®  
PROFESSIONAL  
USES  
RECYCLED  
PLASTICS\*



Providing background information for end-customers is crucial : including mass balance, re-use, recycle and dispose recommendations

Images courtesy of Unilever food services

# SUCCESSLFUL CLOSED LOOP



« Tesco introduces recycled food-grade soft plastic packaging made from materials returned by customers

9 SEPTEMBER 2020



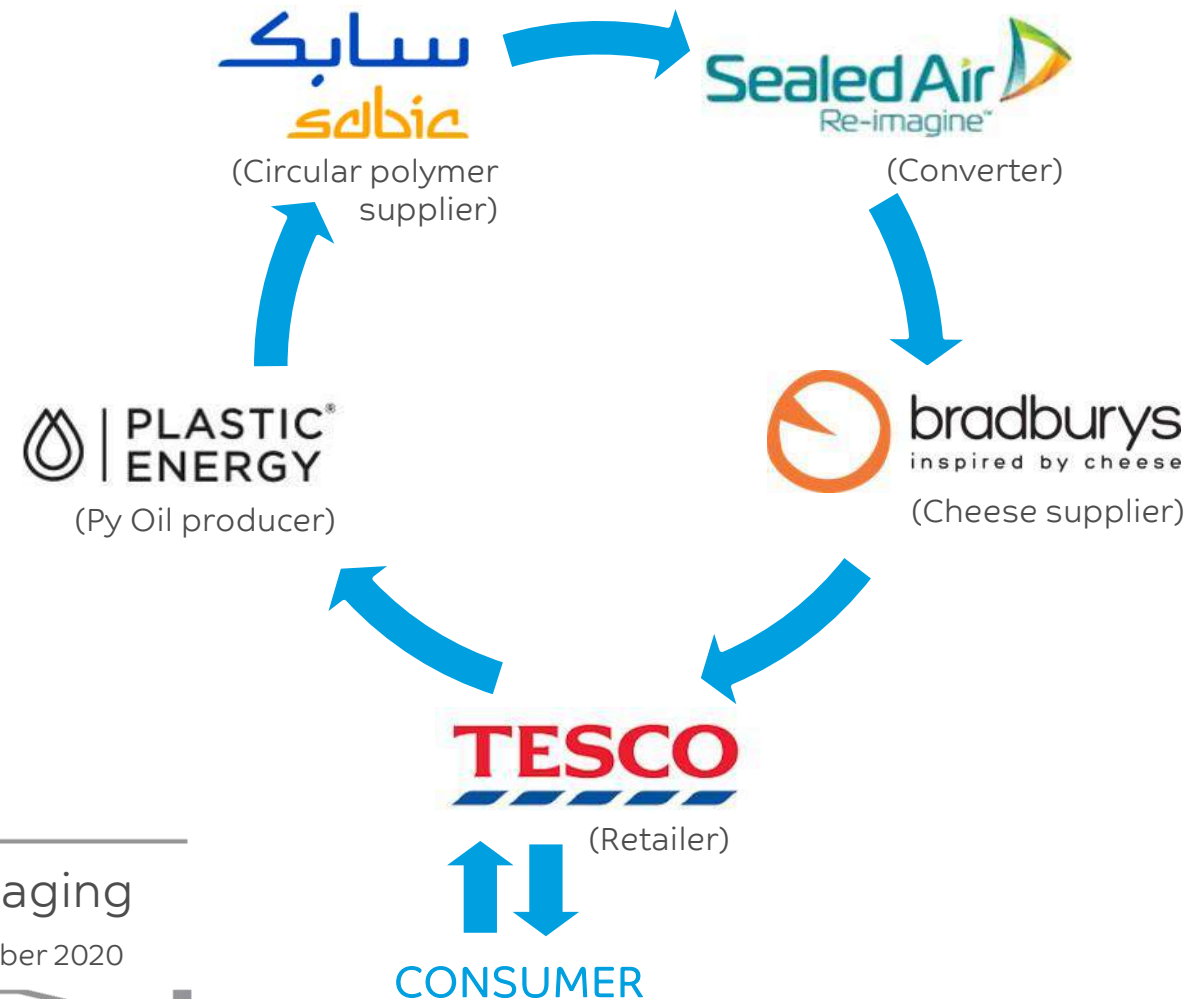
## SABIC COLLABORATION RESULTS IN INDUSTRY FIRST CLOSED LOOP PROJECT

# CIRCULARITY FOR PLASTICS is achievable through VALUE CHAIN COLLABORATION.

**COLLABORATION PARTNERS** of this closed loop recycling system:

- TESCO collected post-consumer flexible packing in ten stores in the UK
- PLASTIC ENERGY converted the packaging into pyrolysis oil
- SABIC used the alternative feedstock to produce certified circular polymers
- SEALED AIR produced the film for cheese producer BRADBURY'S

“First produce in food-grade recycled flexible packaging hits Tesco shelves” British Plastics and Rubber Magazine, 8 September 2020



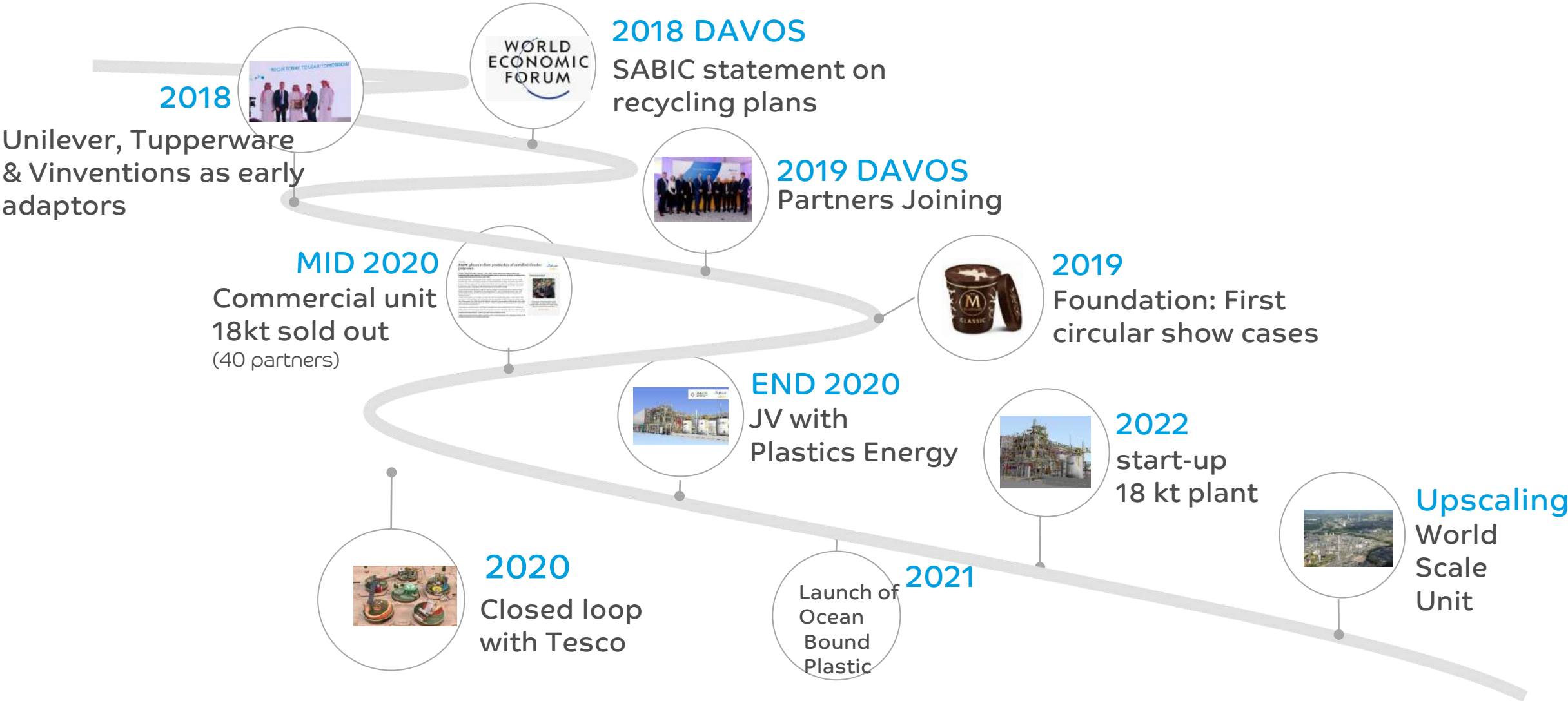
## ADVANCED RECYCLING UNIT

### WORLD'S FIRST COMMERCIAL UNIT FOR THE ADVANCED RECYCLING OF USED PLASTIC

- SABIC and Plastic Energy have **started construction** of world's first commercial unit to significantly upscale production of **SABIC's certified circular polymers** derived from used plastic
- Considerable milestone on the journey towards **closing the loop** and creating a **circular economy for plastics**
- This pioneering project in Geleen, The Netherlands is expected to become **operational in the second half of 2022**.



# OUR JOURNEY



## CONCLUSIONS

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- Advanced recycling is complementary to mechanical recycling and enables a transition from linear to circular business models .
- Several brand-owners /supermarkets started in Europe with introduction of TRUCIRCLE™ advanced recycling solutions in advanced food packaging.
- Further upscaling requires value chain collaboration with a legislative framework embracing this innovation.

CHEMISTRY THAT MATTERS™



# COLLABORATION. IT'S MAKING THE CIRCULAR ECONOMY GO ROUND.

**As we adapt to a new normal, we're helping support more sustainable economies.**

That's why SABIC introduced the TRUCIRCLE™ initiative to work with our collaboration partners to rethink recycling. SABIC's collaborations are making it possible to create materials of high enough quality for food packaging by breaking complex, low quality waste plastics down to their original state. We can use, reuse and repurpose more of our resources without using new ones. It's innovative technology that's making the circular economy reality with Chemistry that Matters™.

**Meet one of the world's leading chemical companies at [SABIC.com](https://www.sabic.com)**

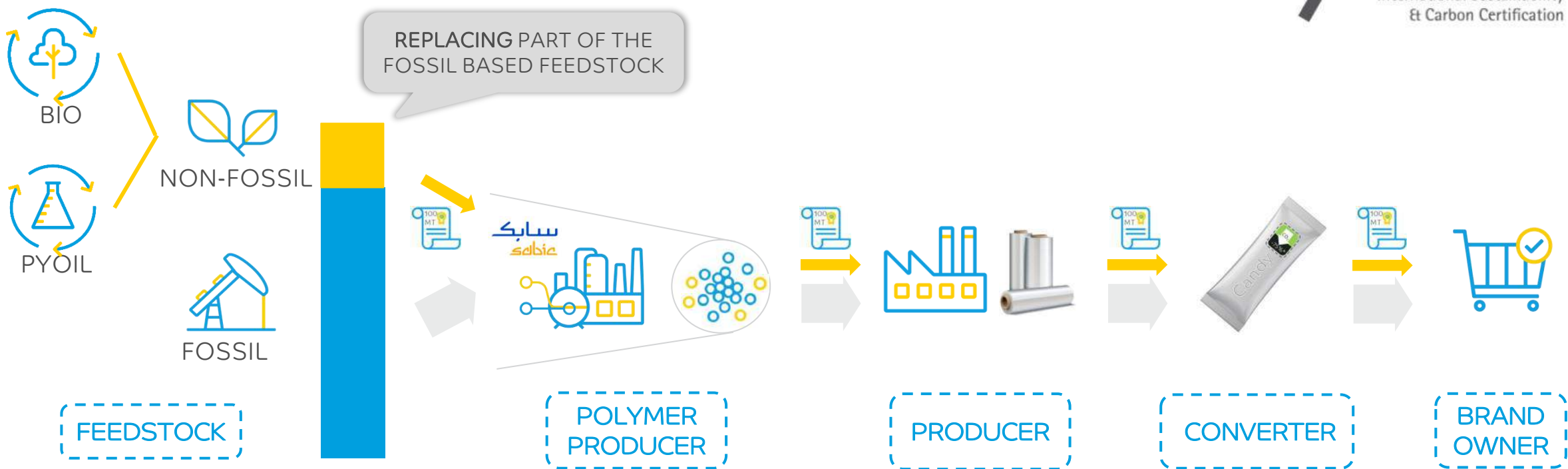


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# BACK-UP

# TRACEABILITY OF CERTIFIED PE & PP SOLUTIONS

## MASS BALANCE CHAIN OF CUSTODY



# SABIC'S SUSTAINABILITY YOUTUBE CHANNEL

## CLOSED LOOP COLLABORATION

= animation to explain closed loop initiative with Tesco  
<https://www.youtube.com/watch?v=5NVEMplvi5Y>

## SABIC TRUCIRCLE™ ANIMATION

= short introduction to TRUCIRCLE™ initiatives  
<https://www.youtube.com/watch?v=AlcCUCmGrmg>

## SABIC'S CERTIFIED CIRCULAR POLYMERS FROM MIXED PLASTIC WASTE

[https://www.youtube.com/watch?v=qf\\_4jxcP2sY](https://www.youtube.com/watch?v=qf_4jxcP2sY)

## SABIC – MASS BALANCE METHOD

<https://www.youtube.com/watch?v=-imvDD6i6Lo>

## TRUCIRCLE™ - THE JOURNEY SO FAR

<https://youtu.be/wYK5JW6gegs?list=PLvrbA1nA2I8oQYw0o-xq16Qou4cNLeU69>

## SABIC'S CERTIFIED CIRCULAR PRODUCTS THROUGH FEEDSTOCK RECYCLING

= attractor film from booth at K-show  
<https://www.youtube.com/watch?v=REamRj4xXPp>

## SABIC'S CERTIFIED CIRCULAR PRODUCTS FROM MIXED PLASTIC WASTE

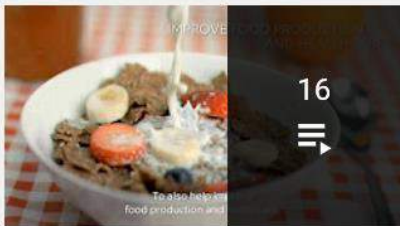
= 2D animation movie explaining advanced recycling  
<https://www.youtube.com/watch?v=WbEh2NtLrb0>



<https://www.youtube.com/c/SABIC/featured>

TRUCIRCLE PLAYLIST  
OR  
SUSTAINABILITY & CIRCULARITY PLAYLIST  
<https://www.youtube.com/playlist?list=PLvrbA1nA2I8oQYw0o-xq16Qou4cNLeU69>

## Sustainability & Circularity



**Sustainability**  
SABIC  
Updated yesterday  
[VIEW FULL PLAYLIST](#)



**TRUCIRCLE™**  
SABIC  
[VIEW FULL PLAYLIST](#)



THANK YOU

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